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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/574,493	03/23/2007	Tetsuichi Motegi	288939US0X PCT	2363
22850 7590 01/14/2009 OBLON, SPIVAK, MCCLELLAND MAIER & NEUSTADT, P.C.		EXAMINER		
1940 DUKE STREET ALEXANDRIA, VA 22314			KERNS, KEVIN P	
ALEXANDRIA	A, VA 22314		ART UNIT	PAPER NUMBER
			1793	
			NOTIFICATION DATE	DELIVERY MODE
			01/14/2009	ELECTRONIC

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

Notice of the Office communication was sent electronically on above-indicated "Notification Date" to the following e-mail address(es):

patentdocket@oblon.com oblonpat@oblon.com jgardner@oblon.com

	Application No.	Applicant(s)				
Office Action Commence	10/574,493	MOTEGI ET AL.				
Office Action Summary	Examiner	Art Unit				
	Kevin P. Kerns	1793				
The MAILING DATE of this communication Period for Reply	appears on the cover sheet w	ith the correspondence ac	ddress			
A SHORTENED STATUTORY PERIOD FOR RE WHICHEVER IS LONGER, FROM THE MAILING - Extensions of time may be available under the provisions of 37 CFF after SIX (6) MONTHS from the mailing date of this communication - If NO period for reply is specified above, the maximum statutory pe - Failure to reply within the set or extended period for reply will, by st. Any reply received by the Office later than three months after the mearned patent term adjustment. See 37 CFR 1.704(b).	G DATE OF THIS COMMUNI R 1.136(a). In no event, however, may a . riod will apply and will expire SIX (6) MON atute, cause the application to become Al	CATION. reply be timely filed NTHS from the mailing date of this of BANDONED (35 U.S.C. § 133).	•			
Status						
1) Responsive to communication(s) filed on 1	0 November 2008					
· · · · · · · · · · · · · · · · · · ·	Γhis action is non-final.					
3) Since this application is in condition for allo		ters, prosecution as to the	e merits is			
closed in accordance with the practice und	•	• •				
Disposition of Claims						
4)⊠ Claim(s) <u>24-34</u> is/are pending in the applica	ation					
·— · · · · · · · · · · · · · · · · · ·	4a) Of the above claim(s) is/are withdrawn from consideration.					
5) Claim(s) is/are allowed.						
6) Claim(s) is/are rejected.						
7) Claim(s) is/are objected to.						
8) Claim(s) 24-34 are subject to restriction and	d/or election requirement					
, , , , , , , , , , , , , , , , , , ,	a/or election requirement.					
Application Papers						
9)☐ The specification is objected to by the Exam						
10)☐ The drawing(s) filed on is/are: a)☐ accepted or b)☐ objected to by the Examiner.						
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).						
Replacement drawing sheet(s) including the cor	•		, ,			
11)☐ The oath or declaration is objected to by the	Examiner. Note the attached	d Office Action or form P	TO-152.			
Priority under 35 U.S.C. § 119						
 12) Acknowledgment is made of a claim for fore a) All b) Some * c) None of: 1. Certified copies of the priority docum 2. Certified copies of the priority docum 3. Copies of the certified copies of the papplication from the International But * See the attached detailed Office action for a 	nents have been received. Hents have been received in A Poriority documents have been Treau (PCT Rule 17.2(a)).	Application No received in this National	l Stage			
Attachment(s) 1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO/SB/08) Paper No(s)/Mail Date	Paper No(Summary (PTO-413) s)/Mail Date nformal Patent Application 				

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DETAILED ACTION

Election/Restrictions

1. Restriction is required under 35 U.S.C. 121 and 372.

This application contains the following inventions or groups of inventions which are not so linked as to form a single general inventive concept under PCT Rule 13.1.

In accordance with 37 CFR 1.499, applicant is required, in reply to this action, to elect a single invention to which the claims must be restricted.

Group I, claim(s) 24-29, drawn to methods for manufacturing metal slurries and ingots from a magnesium alloy to generate crystals.

Group II, claim(s) 30-34, drawn to systems for production of metal plates and ingots.

2. The inventions listed as Groups I and II do not relate to a single general inventive concept under PCT Rule 13.1 because, under PCT Rule 13.2, they lack the same or corresponding special technical features for the following reasons: claims 30-34 are either obvious over or anticipated by US 6,769,473, upon disclosing the claimed structural features of a melting furnace, (tilted) cooling body, vibrating mechanism, mold, and mold cooling mechanism, with the claimed structural features to form crystals from magnesium alloy as an intended use of the system, but are specific to the method claims. Accordingly, the special technical features linking the two inventions, the (tilted) cooling body and vibrating mechanism, do not provide a contribution over the prior art, and no single general inventive concept exists. Therefore, restriction is appropriate.

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3. This application contains claims directed to more than one species of the generic inventions. These species are deemed to lack unity of invention because they are not so linked as to form a single general inventive concept under PCT Rule 13.1.

The species are as follows:

- la. claim 24, drawn to a method for manufacturing a <u>metal slurry</u> in a <u>partly</u> molten state by using a <u>tilted</u> cooling body.
- Ib. claim 25, drawn to a method for manufacturing a <u>metal slurry</u> in a <u>molten</u> state by using a cooling body.
- Ic. claims 26-29, drawn to methods for manufacturing <u>ingots</u> by introducing molten magnesium alloy into a <u>cooled mold</u>.
- IIa. claim 30, drawn to a system that includes a <u>tilted</u> cooling body and a cooled mold for production of an <u>ingot</u> (in the <u>mold</u>).
- Ilb. claim 31, drawn to a system that includes a <u>tilted</u> cooling body for production of a metal plate from a <u>metal slurry</u> (but <u>without a mold</u>).
- IIc. claims 32-34, drawn to systems that include a <u>cooled mold</u> (but <u>without a tilted cooling body</u>) for production of <u>ingots</u>.

The claims are deemed to correspond to the species listed above, and the species listed above do not relate to a single general inventive concept under PCT Rule 13.1 because, under PCT Rule 13.2, the species lack the same or corresponding special technical features for the reasons set forth in above section 2 and in the above descriptions of claimed features within species Ia-Ic and IIa-IIc.

Applicant is required, in reply to this action, to elect a single species to which the claims shall be restricted if no generic claim is finally held to be allowable. The reply must also identify the claims readable on the elected species, including any claims

subsequently added. An argument that a claim is allowable or that all claims are generic is considered non-responsive unless accompanied by an election.

Upon the allowance of a generic claim, applicant will be entitled to consideration of claims to additional species which are written in dependent form or otherwise include all the limitations of an allowed generic claim as provided by 37 CFR 1.141. If claims are added after the election, applicant must indicate which are readable upon the elected species. MPEP § 809.02(a). Currently, no claims are generic.

4. Applicant is advised that the reply to this requirement to be complete must include (i) an election of a species or invention to be examined even though the requirement may be traversed (37 CFR 1.143) and (ii) identification of the claims encompassing the elected invention.

The election of an invention or species may be made with or without traverse. To preserve a right to petition, the election must be made with traverse. If the reply does not distinctly and specifically point out supposed errors in the restriction requirement, the election shall be treated as an election without traverse.

5. Applicant is reminded that upon the cancellation of claims to a non-elected invention, the inventorship must be amended in compliance with 37 CFR 1.48(b) if one or more of the currently named inventors is no longer an inventor of at least one claim remaining in the application. Any amendment of inventorship must be accompanied by a request under 37 CFR 1.48(b) and by the fee required under 37 CFR 1.17(i).

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Any inquiry concerning this communication or earlier communications from the examiner should be directed to Kevin P. Kerns whose telephone number is (571)272-

1178. The examiner can normally be reached on Monday-Friday from 8:00am-5:00pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Jessica Ward can be reached on (571) 272-1223. The fax phone number

for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the

Patent Application Information Retrieval (PAIR) system. Status information for

published applications may be obtained from either Private PAIR or Public PAIR.

Status information for unpublished applications is available through Private PAIR only.

For more information about the PAIR system, see http://pair-direct.uspto.gov. Should

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USPTO Customer Service Representative or access to the automated information

system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

Kevin P. Kerns Primary Examiner Art Unit 1793

/Kevin P. Kerns/ Primary Examiner, Art Unit 1793 January 4, 2009